The new RIEGL® LMS-Q680i long-range airborne laser scanner makes use of a powerful laser source, multiple-time-around (MTA) processing, and digital full waveform analysis. This combination allows the operation at varying flight altitudes and is therefore ideally suited for aerial survey of complex terrain.

The RIEGL® LMS-Q680i gives access to detailed target parameters by digitizing the echo signal online during data acquisition, and subsequent off-line waveform analysis. This method is especially valuable when dealing with difficult tasks, such as canopy height investigation or target classification. Multiple-time-around processing allows the utilization of target echo signals which have been detected out of the unambiguity range between two successive laser pulses. In post-processing the correct allocation of ambiguous echo ranges is accomplished by using RIANALYZE in combination with the associated algorithm library RiMTA.

The operational parameters of the RIEGL LMS-Q680i can be configured to cover a wide field of applications. Comprehensive interface features support smooth integration of the instrument into a complete airborne scanning system.

The instrument makes use of the time-of-flight distance measurement principle of infrared nanosecond pulses. Fast opto-mechanical beam scanning provides absolutely linear, unidirectional and parallel scan lines. The instrument is extremely rugged, therefore ideally suited for the installation on aircraft. Also, it is compact and lightweight enough to be installed in small twin- or single-engine planes, helicopters or UAVs. The instrument needs only one power supply and GPS timing signals to provide online monitoring data while logging the precisely time-stamped and digitized echo signal data to the rugged RIEGL Data Recorder.

- Topography & Mining
- Corridor Mapping
- City Modeling
- Mapping of Lakesides & River Banks
- Agriculture & Forestry
- Target Classification
- Glacier & Snowfield Mapping
- Power Lines

visit our website www.riegl.com
**Technical Data RIEGL LMS-Q680i**

**Laser Product Classification**

Class 3R Laser Product according to IEC60825-1:2007

The following clause applies for instruments delivered into the United States. Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

> 1.5 m (NOHD)

> 10 m (ENOHD)

**Range Measurement Performance**

<table>
<thead>
<tr>
<th>Laser Pulse Repetition Rate</th>
<th>80 kHz</th>
<th>200 kHz</th>
<th>300 kHz</th>
<th>400 kHz</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. Measurement Range&lt;sup&gt;1&lt;/sup&gt;</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>natural target ( r \geq 20 % )</td>
<td>2000 m</td>
<td>1350 m</td>
<td>1150 m</td>
<td>1000 m</td>
</tr>
<tr>
<td>natural target ( r \geq 60 % )</td>
<td>3000 m</td>
<td>2200 m</td>
<td>1850 m</td>
<td>1650 m</td>
</tr>
<tr>
<td>Max. Operating Flight Altitude AGL&lt;sup&gt;2&lt;/sup&gt;</td>
<td>1600 m</td>
<td>1100 m</td>
<td>950 m</td>
<td>800 m</td>
</tr>
<tr>
<td></td>
<td>5000 ft</td>
<td>3600 ft</td>
<td>3100 ft</td>
<td>2600 ft</td>
</tr>
</tbody>
</table>

1) The following conditions are assumed:
   - target is larger than the footprint of the laser beam
   - average ambient brightness
   - perpendicular angle of incidence
   - ambiguity to be resolved by proper flight planning and multiple-time-around processing

2) Reflectivity \( r \geq 20 \% \), max. scan angle 60°, additional roll angle +/- 5°, MTA zone transitions not considered

**Minimum Range**

- Accuracy<sup>3</sup>:
  - 30 m
  - 20 mm
  - 20 mm

- Laser Pulse Repetition Rate<sup>4</sup>:
  - up to 400 000 Hz
  - up to 266 kHz @ 60° scan angle

- Effective Measurement Rate:
  - near infrared
  - \( \leq 0.5 \text{ mrad} \)

- Laser Wavelength:
  - digitized waveform processing: unlimited<sup>6</sup>

- Laser Beam Divergence:
  - monitoring data output: first pulse

- Number of Targets per Pulse:
  - rotating polygon mirror
  - parallel scan lines
  - \( \pm 30° = 60° \) total
  - 10 - 200 lines/sec
  - \( \Delta \theta \geq 0.002° \) (for PRR 400 000 Hz)<sup>7</sup>

- Angle Measurement Resolution:
  - 0.001°

- Scan Sync Option:
  - Option for synchronizing scan lines to external timing signal

- Scan Angle Range:
  - the degree to which further measurements show the same result

- Scan Pattern:
  - user selectable

- Scan Speed:
  - 0.5 mrad correspond to 50 cm increase of beam width per 1000 m distance

- Angular Step Width \( \Delta \theta \geq 0.002° \):
  - Practically limited only by the maximum data rate allowed for the RIEGL Data Recorder

- Scan Sync:
  - Minimum angle step width increasing linearly to 0.01° @ 80000 Hz laser pulse repetition rate

**Scanner Performance**

- Scanning Mechanism:
  - the laser footprint

- Scan Pattern:
  - parallel scan lines

- Scan Angle Range:
  - \( \pm 30° = 60° \) total

- Scan Speed:
  - 10 - 200 lines/sec

- Angular Step Width \( \Delta \theta \geq 0.002° \):
  - for PRR 400 000 Hz

- Angle Measurement Resolution:
  - 0.001°

- Scan Sync Option:
  - Option for synchronizing scan lines to external timing signal

**Intensity Measurement**

- For each echo signal, high-resolution 16-bit intensity information is provided which can be used for target discrimination and/or identification/classification.

**Data Interfaces**

<table>
<thead>
<tr>
<th>Configuration</th>
<th>TCP/IP Ethernet (10/100 MBit), RS232 (19.2 kBit)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Monitoring Data Output</td>
<td>TCP/IP Ethernet (10/100 MBit)</td>
</tr>
<tr>
<td>Digitized Data Output</td>
<td>High speed serial data link to RIEGL Data Recorder</td>
</tr>
<tr>
<td>GPS-System</td>
<td>Serial RS232 interface, TTL input for 1pps synchronization pulse, accepts different data formats for GPS-time information</td>
</tr>
</tbody>
</table>

**General Technical Data**

<table>
<thead>
<tr>
<th>Power Supply</th>
<th>18 - 32 VDC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Current Consumption</td>
<td>approx. 7 A @ 24 VDC</td>
</tr>
<tr>
<td>Main Dimensions (L x W x H)</td>
<td>480 x 212 x 229 mm</td>
</tr>
<tr>
<td>Weight</td>
<td>17.5 kg</td>
</tr>
<tr>
<td>Protection Class</td>
<td>IP54</td>
</tr>
<tr>
<td>Max. Flight Altitude (operating)</td>
<td>16 500 ft (5 000 m) above MSL</td>
</tr>
<tr>
<td>Max. Flight Altitude (not operating)</td>
<td>18 000 ft (5 500 m) above MSL</td>
</tr>
<tr>
<td>Temperature Range</td>
<td>0°C up to +40°C (operation) / -10°C up to +50°C (storage)</td>
</tr>
<tr>
<td>Mounting of IMU-Sensor</td>
<td>Steel thread inserts on the top and on the sides of the laser scanner, rigidly connected to the inner structure of the scanning mechanism</td>
</tr>
</tbody>
</table>
The digitization feature of the RIEGL LMS-Q680i enables the user to extract most comprehensive information from the echo signals. Figure 1 illustrates a measurement situation where 3 laser measurements are taken on different types of targets. The red pulses symbolize the laser signals travelling towards the target with the speed of light. When the signal interacts with the diffusely reflecting target surface, a fraction of the transmitted signal is reflected towards the laser instrument, indicated by the blue signals.

In situation 1, the laser pulse hits the canopy first and causes three distinct echo pulses. A fraction of the laser pulse also hits the ground giving rise to another echo pulse. In situation 2, the laser beam is reflected from a flat surface at a small angle of incidence yielding an extended echo pulse width. In situation 3, the pulse is simply reflected by a flat surface at perpendicular incidence resulting in one single echo pulse with a shape identical to the transmitted laser pulse.

The upper line of the acquisition diagram shows the analog signals: the first (red) pulse relates to a fraction of the laser transmitter pulse, and the next 3 (blue) pulses correspond to the reflections by the branches of the tree; the last pulse corresponds to the ground reflection.

This analog echo signal is sampled at constant time intervals (middle line) and is, in the following, analog-to-digital converted, resulting in a digital data stream (bottom line of the acquisition section). This data stream is stored in the RIEGL Data Recorder for subsequent off-line post processing, where the echo signals can be perfectly reconstructed and analyzed in detail to precisely derive target distance, pulse shape as an indicator for target type, and other parameters.

Based upon RIEGL’s long-standing expertise and experience in designing, manufacturing and marketing digitizing laser rangefinders for challenging industrial and surveying applications, and due to the careful design of the analog and digital front-end electronics, the LMS-Q680i records the complete information of the echo signal over a wide dynamic range. Thus, in post-processing the signal can be perfectly reconstructed and analyzed in detail to precisely derive target distance, target type, and other parameters.
In time-of-flight laser ranging a maximum unambiguous measurement range exists which is defined by the measurement repetition rate and the speed of light. When scanning at a pulse repetition rate of, e.g., 400 kHz, measurement ranges above approx. 375 m are ambiguous caused by an effect known as “Multiple-time-around” (MTA). In such case target echoes received may not be associated with their preceding laser pulses emitted any longer (MTA-zone 1), but have to be associated with their last but one (MTA-zone 2), or even last but two laser pulses emitted (MTA-zone 3), in order to determine the true measurement range.

Figure 3 gives an impression of ALS data where each single echo of a scan line is associated with each of its last four preceding laser shots emitted. Each single echo is represented by a measurement range calculated in MTA zone 1, 2, 3 and 4 respectively, but only one of the four realizations represents the true point cloud model of the scanned earth surface. The chosen example shows scan data correctly allocated in MTA zone 2, where the earth surface appears more or less flat in contrast to the typical spatial characteristics of incorrectly calculated ambiguous ranges in MTA zones 1, 3 and 4.

The RIEGL LMS-Q680i is capable of acquiring echo signals which arrive after a delay of more than one pulse repetition interval, thus allowing range measurements beyond the maximum unambiguous measurement range. Unique techniques in high-speed signal processing and a novel modulation scheme applied to the train of emitted laser pulses permit range measurements without any gaps at any distance within the instrument's maximum measurement range. The specific modulation scheme applied to the train of emitted laser pulses avoids a total loss of data at the transitions between MTA-zones and retains range measurement at approximately half the point density.

The correct resolution of ambiguous echo ranges is accomplished using RiANALYZE in combination with the associated algorithm library RiMTA, which does not require any further user interaction, and maintains fast processing speed for mass data production.
The following conditions are assumed:

for the Operating Flight Altitude AGL
- ambiguity resolved by multiple-time-around (MTA) processing & flight planning
- target size ≥ laser footprint
- scan angle 60°
- average ambient brightness
- roll angle +/-5°

for MTA zones
- MTA1: no ambiguity / 1 pulse “in the air”
- MTA2: 2 pulses “in the air”
- MTA3: 3 pulses “in the air”
- half the point density in MTA-transition zones
- width of transition between MTA-zone 1 and 2 approx. 45 m
- width of transition between MTA-zone 2 and 3 approx. 75 m

Example: Q680i at 400,000 pulses/second
Altitude = 1300ft AGL, Speed = 80 kn
Resulting Point Density ~ 16 pts/m²
Maximum Measurement Range & Point Density for RIEGL LMS-Q680i

PRR = 200 kHz

Example: Q680i at 200,000 pulses/second
Altitude = 2600ft AGL, Speed = 80 kn
Resulting Point Density ~ 4 pts/m²

PRR = 80 kHz

Example: Q680i at 80,000 pulses/second
Altitude = 3600ft AGL, Speed = 80 kn
Resulting Point Density ~ 1.2 pts/m²

The following conditions are assumed:
for the Operating Flight Altitude AGL
- ambiguity resolved by multiple-time-around (MTA) processing & flight planning
- target size ≥ laser footprint
- scan angle 60°
- average ambient brightness
- roll angle ±5°

for MTA zones
MTA1: no ambiguity / 1 pulse „in the air”
MTA2: 2 pulses „in the air”
MTA3: 3 pulses „in the air”
- half the point density in MTA-transition zones
- width of transition between MTA-zone 1 and 2 approx. 45 m
- width of transition between MTA-zone 2 and 3 approx. 75 m